

Storage Drawers for 3rd Party Applications

Assembly & Installation

Overview:

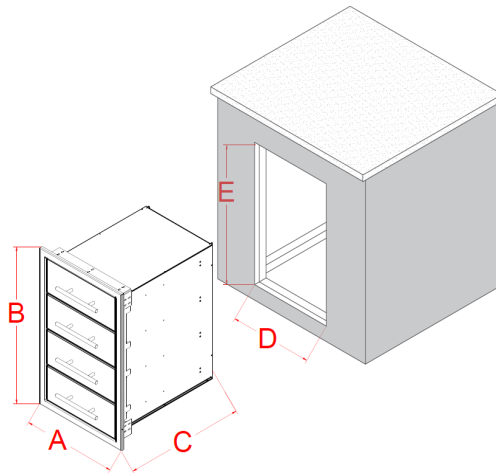
This installation manual provides step-by-step instructions for installing and setting up your Stoll components in a 3rd party application. Following the instructions in the order presented will help ensure a smooth and efficient setup.

Tools You Will Need:

- Fasteners. *Selection should be based specific to your application.*
- Drill.

Parts:

- Aluminum construction storage drawers and shells with stainless steel hardware.
- Aluminum component face ring.



This table provides the model-specific dimensions required for proper installation of each component. Use it to determine the correct cutout size and to understand the finished size once the component face ring is installed.

| Model | Overall Dimensions | | | Cutout Size | |
|--------------|--------------------|------------|-----------|-------------|------------|
| | Width (A) | Height (B) | Depth (C) | Width (D) | Height (E) |
| SALD2112-FR | 23 1/2" | 15 3/4" | 20 3/4" | 21 7/8" | 14 1/8" |
| SALD3013-FR | 32 5/16" | 15 3/4" | 20 3/4" | 30 5/8" | 14 1/8" |
| SALD3020-FR | 32 5/16" | 21 1/4" | 20 3/4" | 30 5/8" | 20 5/8" |
| SA2DR1520-FR | 17 1/2" | 21 1/4" | 20 3/4" | 15 7/8" | 20 5/8" |
| SA2DR1526-FR | 17 1/2" | 28 3/4" | 20 3/4" | 15 7/8" | 27 1/8" |
| SA3DR1520-FR | 17 1/2" | 21 1/4" | 20 3/4" | 15 7/8" | 20 5/8" |
| SA3DR1526-FR | 17 1/2" | 28 3/4" | 20 3/4" | 15 7/8" | 27 1/8" |
| SA4DR1526-FR | 17 1/2" | 28 3/4" | 20 3/4" | 15 7/8" | 27 1/8" |
| SATP1526-FR | 17 1/2" | 28 3/4" | 20 3/4" | 15 7/8" | 27 1/8" |

Installation Instructions

Step 1: Unboxing & Handle Setup

- Carefully remove the component and component face ring from the packaging. (Detail A)
- The handles are pre-installed on the back of the drawer. Remove and reinstall them on the front face of the drawer. (Detail B)
- Remove the drawers from the component shell by pressing the release tabs on either side of the drawer simultaneously. **Note: The tabs may need to be pressed either up or down. (Detail C)
- Unscrew and remove the face ring from the component shell.

Step 2: Installing the Component Face Ring

- Install the component face ring into the cutout using the mounting holes located along the back flange of the component ring.
- Using fasteners appropriate to the application, secure the component face ring to the opening.
- Place the component shell into the component face ring.
- Using the provided self-tapping screws, secure the shell to the face ring.

Step 3: Reinstalling the Drawers

- Carefully align each drawer with the drawer slides inside the component shell.
- Push the drawer to it's closed position to engage the slide.

